
	Southern Heat Exchanger Services Safety Program	Section:	35
		Initial Issue Date	3/30/2010
		Revision Date:	Initial Version
FIELD JOBSITE GENERAL SAFETY REGULATIONS		Revision No.	0
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1. Approved type hard hats and safety glasses with side shields must be worn during working hours by all employees.
2. In addition to safety glasses, proper goggles or shields must be worn while grinding, chipping, wire brushing, flame cutting, welding and any other operations where flying particles or harmful rays could injure the eyes.
3. All injuries, no matter how slight, must be reported to supervision immediately. He will direct them for proper treatment.
4. A worker should not start a task or assignment until he or she is sure of the correct procedure for doing the job.
5. Field Services requires safety belts and tail lines where approved, fixed scaffolds or ladders are not provided. The maximum length of a tail rope shall be six feet.
6. Intoxicating beverages of any kind are not permitted on the job.
7. No one under the influence of intoxicating substances will be permitted on the jobsite.
8. Fighting or horseplay will not be tolerated.
9. Poor housekeeping is a major cause of accidents. Tripping hazards can cause serious injuries on the ground, scaffolding and on ladders.
10. Only authorized personnel are permitted to make electrical repairs.
11. Compressed gas cylinders must be handled with care. All cylinders, both empty and full, are to be secured in an upright position and capped when not in use. Oxygen cylinders in storage must be separated from fuel-gas cylinders or combustible materials (especially oil or grease), a minimum distance of 20 feet.
12. Flammable gas cylinders are not to be transported or stored in closed vans. There is always the possibility that gas may leak from a cylinder. A leak would be far less serious if occurs on an open truck or stored outside. However, if a cylinder develops a leak in a closed van, the gas could accumulate and cause a DEADLY EXPLOSION if ignited.
13. Keep tools in good condition. Never leave them laying around for others to slip or trip on. Falls injure more people than any other type of accident.
14. Ladders must be kept in good repair and secured so that they cannot slip or fall. Faulty ladders are to be removed from the jobsite.

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15. All scaffolding is to be at least two boards wide and equipment with two guard rails, and must include toe boards, or safety lines.
16. Riding of "Headaches Balls" or material hoists are prohibited.
17. Our customer has safety regulations too. Learn the safety rules of the plant in which you are working, and cooperate 100% with their safety program.