
	Southern Heat Exchanger Services Safety Program	Section:	36
		Initial Issue Date	3/30/2010
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1. Operating without authority and permits, failure to secure or warn.
 - Starting, stopping, using, operating, firing, moving, etc. without permits or authority
 - Without giving proper signal
 - Failing to lock, block or secure vehicles, switches, valves, press rams, other tools, materials and equipment against unexpected motion, flow of electric current steam, etc.
 - Failure to shut off equipment not in use
 - Releasing or moving loads, etc., without giving warning
 - Failure to place warning signs, signals, tags, etc.
 - Failure of crane signalman to give proper signal

2. Operating or working at unsafe speed
 - Running
 - Feeding or supplying too rapidly
 - Driving too rapidly (Obey speed limit signs in plants and on public roads)
 - Driving too slowly
 - Throwing material instead of carrying or passing it
 - Jumping from vehicles, platforms, etc.
 - Walking backwards
 - Working too fast or too slow endangering self and others


3. Making safety devices inoperative
 - Removing safety devices
 - Blocking, plugging tying, etc., of safety devices
 - Replacing safety devices with those of improper capacity, (higher amperage, electric fuses, low capacity safety valves, etc.)
 - Misadjusting safety devices
 - Disconnecting safety devices
 - Failure to secure safety devices

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4. Using unsafe equipment, hands instead of equipment or equipment unsafely
 - Using defective equipment (mushroom head chisels, etc.)
 - Unsafe use of equipment (e.g. iron bars for tamping explosives, operating pressure valves at unsafe pressures, volume, etc.)
 - Gripping objects insecurely, taking wrong hold of objects

5. Unsafe loading, placing, mixing, combining, etc.
 - Overloading
 - Crowding or unsafe piling
 - Lifting or carrying too heavy loads
 - Arranging or placing objects or material unsafely (parking, placing, stopping or leaving vehicles, elevators, and conveying apparatus in unsafe position for loading and unloading)
 - Injecting, mixing or combining one substance with another so that explosions, fire or other hazard is created (injecting cold water into hot boiler, pouring water into acid, etc.)
 - Introducing objects or materials unsafely (portable electric explosives; moving equipment on congested work places; smoking where explosives or inflammables are kept, etc.)
 - Oil, water, grease, paint etc., on working surfaces

6. Taking unsafe position or posture
 - Exposure under suspended loads (fixed or moving)
 - Putting body or its parts into shaft ways or opening; standing too close to openings; walking on girders, beams or edges of working surfaces when not necessary; not using proper methods of ascending or descending.
 - Entering vessel or enclosure when unsafe because of temperature gases, electric or other exposures.
 - Working on high tension conductors from above instead of below
 - Lifting with bent back or while in an awkward position
 - Riding in unsafe position (on platforms, tailboards and running boards of vehicle trailing on or stealing rides, riding on apparatus designed only for materials, etc.)

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- Exposure on vehicular right of way
- Passing on grades and curves, cutting in and out, road hogging etc.
- Exposure to falling or sliding objects

7. Working on moving or dangerous equipment

- Getting on and off moving equipment (vehicles, conveyors, elevators, animals, etc.)
- Working on electrically charged equipment (motors, generators lines, and other electrical equipment)
- Welding, repairing, etc., of equipment containing dangerous chemical substances

8. Distracting, teasing, abusing, startling, etc. (Horseplay)

- Calling, talking or making unnecessary noise
- Throwing material
- Teasing, abusing, startling, horseplay

9. Failure to use safe attire or personal protective devices.

- Failing to wear goggles, gloves, masks, aprons, shoes, leggings, protective hats, etc.
- Wearing high heels, loose hair, long sleeves, loose clothing, etc.
- Failure to report safety apparel defective